

1 RECESSED ENGINE NACELLE

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3 [0001] This application claims the benefit of U.S. Provisional Application No. 60/449,081;
4 filed 02/21/2003.

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BACKGROUND OF THE INVENTION

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7 [0002] The present invention relates generally to turbofan aircraft engines, and, more
8 specifically, to nacelles therefor.

9 [0003] A typical turbofan aircraft engine includes a fan powered by a core engine. The core
10 engine includes a surrounding cowl or nacelle, and the fan includes a corresponding cowl or
11 nacelle at the forward end of the core engine which extends aft either in part or fully thereover.

12 [0004] The fan nacelle is spaced radially outwardly from the core nacelle to define an
13 annular bypass duct therebetween. During operation, the core engine powers the fan which
14 pressurizes ambient air to produce propulsion thrust in the fan air bypassing the core engine
15 and discharged from the fan exhaust nozzle.

16 [0005] A portion of the fan air is channeled into the core engine wherein it is pressurized and
17 mixed with fuel for generating hot combustion gases. Energy is extracted from the
18 combustion gases in high and low pressure turbines which in turn power a compressor and the
19 fan. The core exhaust gases are discharged from the core engine through a core exhaust
20 nozzle and provide additional thrust for propelling the aircraft in flight.

21 [0006] In a typical short fan nacelle, the fan nozzle is spaced upstream from the core nozzle,
22 and the fan exhaust is discharged separately from and surrounding the core exhaust. In a long
23 nacelle, the fan nacelle extends aft of the core nozzle to provide a single common nozzle
24 through which both the fan bypass air and core exhaust are discharged from the engine.

25 [0007] The fan nozzle and the core nozzle are typically fixed area nozzles, although they
26 could be configured as variable area nozzles. Variable area nozzles permit adjustment of the
27 aerodynamic performance of the engine which correspondingly increases complexity, weight,
28 and cost of the engine.

29 [0008] Furthermore, turbofan aircraft engines typically include thrust reversers for use in
30 providing braking thrust during landing of the aircraft. Various types of thrust reversers are

1 found in the engine nacelle and further increase complexity, weight, and cost of the engine.
2 [0009] In U. S. Patent Application No. 10/274,653; filed 10/21/2002; and entitled
3 "Confluent Variable Exhaust Nozzle," assigned to the present assignee, an improved variable
4 area exhaust nozzle is disclosed for a turbofan aircraft engine. The confluent nozzle includes
5 outer and inner conduits, with a plurality of flaps therebetween. The flaps may be selectively
6 opened to bypass a portion of exhaust flow from the inner conduit through the outer conduit in
7 confluent exhaust streams from concentric main and auxiliary exhaust outlets.

8 [0010] In this way, the auxiliary outlet may be operated during takeoff operation of the
9 aircraft for temporarily increasing exhaust flow area for correspondingly reducing velocity of
10 the exhaust flow. Noise may therefore be reduced during takeoff operation using a relatively
11 simple and compact variable area configuration.

12 [0011] However, the interruption in continuity of the fan nacelle caused by the auxiliary
13 outlet may introduce base drag thereat during aircraft flight, in particular, during the typically
14 long duration cruise operation.

15 [0012] Accordingly, it is desired to provide an improved nacelle for reducing boundary layer
16 thickness and drag during operation.

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18 BRIEF SUMMARY OF THE INVENTION

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20 [0013] A gas turbine engine nacelle includes an inner skin surrounded by a radially outer
21 skin. The inner skin terminates at an exhaust outlet. The outer skin terminates at a recess in
22 the inner skin extending into a closed cavity under the outer skin.

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24 BRIEF DESCRIPTION OF THE DRAWINGS

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26 [0014] The invention, in accordance with preferred and exemplary embodiments, together
27 with further objects and advantages thereof, is more particularly described in the following
28 detailed description taken in conjunction with the accompanying drawings in which:

29 [0015] Figure 1 is a partly sectional, axial view of a turbofan gas turbine engine mounted to
30 the wing of an aircraft.

1 [0016] Figure 2 is an enlarged axial sectional view through the aft portion of the fan nacelle
2 illustrated in Figure 1.

3 [0017] Figure 3 is a partly sectional, isometric view of a turbofan engine having a long
4 nacelle with a common outlet in accordance with another embodiment.

5 [0018] Figure 4 is an isometric view of the aft end of the engine illustrated in Figure 3 with
6 thrust reverser doors deployed.

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8 DETAILED DESCRIPTION OF THE INVENTION

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10 [0019] Illustrated in Figure 1 is a turbofan aircraft gas turbine engine 10 suitably mounted to
11 the wing 12 of an aircraft by a supporting pylon 14. Alternatively, the engine could be
12 mounted to the fuselage of the aircraft if desired.

13 [0020] The engine includes an annular fan nacelle 16 surrounding a fan 18 which is powered
14 by a core engine surrounded by a core nacelle or cowl 20. The core engine includes in serial
15 flow communication a multistage axial compressor 22, an annular combustor 24, a high
16 pressure turbine 26, and a low pressure turbine 28 which are axisymmetrical about a
17 longitudinal or axial centerline axis 30.

18 [0021] During operation, ambient air 32 enters the fan nacelle and flows past the fan blades
19 into the compressor 22 for pressurization. The compressed air is mixed with fuel in the
20 combustor 24 for generating hot combustion gases 34 which are discharged through the high
21 and low pressure turbine 26,28 in turn. The turbines extract energy from the combustion
22 gases and power the compressor 22 and fan 18, respectively.

23 [0022] The fan nacelle 16 illustrated in Figure 1 is relatively short and surrounds the forward
24 portion of the core engine to define an annular fan bypass duct 36 through which a major
25 portion of the pressurized fan air 32 bypasses the core engine to provide propulsion thrust.

26 [0023] The fan nacelle includes an inner skin 38 surrounded by a radially outer skin 40. The
27 two skins may be formed of suitable sheet metal mounted to supporting ribs or frames for
28 providing the required aerodynamic contour of the outer and inner surfaces of the fan nacelle.

29 [0024] The inner skin 38 defines an annular inlet 42 at its upstream or leading edge through
30 which the ambient air 32 is first received for flow past the fan 18. The inner skin 38

1 terminates at an aft end or trailing edge defining an exhaust outlet 44 of a fixed area fan
2 exhaust nozzle.

3 [0025] During operation, the core engine powers the fan 18 which pressurizes the ambient
4 air 32, a majority of which is channeled through the bypass duct 36 and out the fan nozzle for
5 providing a majority of the propulsion thrust for powering the aircraft in flight. The radially
6 inner portion of the inlet air is channeled through the core engine for being burned with fuel to
7 produce power to drive the fan, with the spent combustion gases 34 being discharged from a
8 separate core nozzle at the aft end of the core engine in a conventional manner.

9 [0026] The fan nacelle 16 has an aerodynamically smooth profile for maximizing
10 performance of the air channeled therethrough, as well as the ambient air flowing thereover
11 during aircraft flight. As the engine propels the aircraft during flight, aerodynamic drag is
12 developed due to friction between the ambient freestream air and both the fan nacelle and the
13 exposed portion of the core cowl or core nacelle surrounding the core engine.

14 [0027] In order to minimize nacelle drag, the outer skin 40 of the fan nacelle as illustrated in
15 Figure 2 terminates at an aft end or trailing edge thereof at a recess 46 in the inner skin 38 to
16 provide a local interruption in the axial continuity of the outer surface of the fan nacelle at its
17 aft end. The recess 46 extends forwardly into an otherwise closed or blind cavity 48 undercut
18 inside the trailing edge of the outer skin.

19 [0028] The inner and outer skins 38,40 illustrated in Figure 2 converge aft in the typical
20 fashion of a fan nacelle, but are axially interrupted by the new introduction of the recess 46
21 therebetween. The inner skin 38 extends downstream past the terminated outer skin 40 in a
22 converging boattail portion 38b thereof having the nozzle outlet 44 at its aft end. The aft
23 portion of the outer skin 40 is disposed forward of the boattail portion 38b and is locally
24 separated therefrom by the recess 46.

25 [0029] The recess 46 extends upstream into the cavity 48 which is defined in part by a radial
26 frame 50 extending circumferentially around the nacelle which bridges together the inner and
27 outer skins 38,40 forward of the recess. The frame and inner and outer skins surrounding the
28 cavity are preferably imperforate for closing the cavity except at the inlet thereof defined at
29 the trailing edge of the outer skin adjoining the recess 46.

30 [0030] Since the outer skin 40 converges over the aft portion thereof, the cavity 48 located

1 therebelow also converges aft to the recess 46.

2 [0031] The recess 46 provides a local interruption in the continuity of the external surface of
3 the nacelle, and smoothly blends into the boattail portion of the inner skin 38b aft of the
4 recess. Correspondingly, the inner and outer skins 38,40 are axially coextensive or flush with
5 each other as they converge or cross the recess 46 in a common and continuous convergence.

6 [0032] As illustrated in Figure 2, the trailing edge of the outer skin 40 is spaced upstream
7 from the trailing edge of the inner skin 38 by the axial distance A. The recess 46 has an axial
8 length B which is a portion of the total offset length A. The cavity 48 extends upstream from
9 the recess for an axial distance C. And, the inner skin 38 is preferably generally cylindrical
10 under the recess 46 with a nominal outside diameter D.

11 [0033] These various dimensions A-D in conjunction with the specific size and
12 configuration of the recess 46 may be varied for reducing the aerodynamic drag over the
13 nacelle during the aircraft flight. The drag may be reduced by reducing the thickness of the
14 boundary layer of the ambient freestream air 32 as it travels over the aft end of the fan nacelle
15 prior to joining the fan exhaust from the outlet 44.

16 [0034] Flow analysis of this configuration indicates that the recess will change the static
17 pressure distribution or field in the streamwise or axial direction downstream from the trailing
18 edge of the outer skin over a substantial portion of the boattail region of the inner skin.
19 Preferably, the static pressure field is higher in the region of the recess than it otherwise would
20 be without the recess, and the higher static pressure decreases the thickness of the boundary
21 layer.

22 [0035] Furthermore, the pressurized fan air discharged from the nozzle outlet 44 is effective
23 for increasing the surface pressure over the aft portion of the boattail region for reducing the
24 thickness of the boundary layer. The increased static pressure over the recess and boattail
25 region of the exposed inner skin reduces the thickness of the boundary layer of freestream air
26 thereover and thereby decreases aerodynamic drag for improved performance of the aircraft
27 engine.

28 [0036] The recess 46 illustrated in Figure 2 is a locally small interruption in the continuity of
29 the nacelle outer surface. The recess 46 preferably extends around the circumference of the
30 nacelle, and is interrupted solely by the supporting pylon at the top of the engine, and a

1 corresponding longitudinal frame at the bottom of the engine in the typical C-duct
2 configuration of the nacelle.

3 [0037] The recess 46 extends in axial length B over a substantially minor portion of the total
4 offset distance A to the exhaust outlet 44. And in one configuration analyzed, the axial length
5 of the cylindrical portion of the recess 46 is about twelve percent (12%) of the total offset
6 distance A between the aft ends of the inner and outer skins 38,40.

7 [0038] Analysis indicates a small reduction in static pressure at the forward end of the recess
8 46 followed by a substantial increase in static pressure over a majority of the recess, followed
9 by a region of no significant change in static pressure distribution, and further followed by an
10 increased static pressure over the remaining 15% of the boattail portion of the exposed outer
11 skin, as compared to a conventional nacelle without the recess 46 therein. The overall effect
12 of the increased static pressure distribution over the recess and boattail region is a significant
13 reduction in boundary layer thickness, and corresponding reduction in aerodynamic drag.

14 [0039] The maximum depth of the recess 46 is preferably controlled by the area of the
15 arcuate inlet to the blind cavity 48. The inlet end of the cavity 48 extends circumferentially
16 around the circumference of the fan nacelle and has a collective flow area which is preferably
17 a substantially minor portion of the discharge flow area for the exhaust outlet 44.

18 [0040] For example, the collective flow area for the inlet of the cavity 48 may be less than or
19 equal to about ten percent (10%) of the total flow area of the exhaust outlet 44. Preferably, the
20 inlet area of the cavity may be within the range of about 5-10 percent of the total flow area of
21 the outlet 44. Since the area of the cavity inlet is based on the circumferential length thereof
22 and radial height, the radial height or depth of the recess 46 may be determined from the
23 required flow area of the outlet 44 and the required diameter of the nacelle at the recess 46.

24 [0041] As indicated above, the recess 46 may be introduced into the aft end of the short fan
25 nacelle 16 illustrated in Figure 1 which surrounds the core engine to define the fan bypass duct
26 36 radially therebetween which discharges the pressurized fan air through the fan nozzle outlet
27 44.

28 [0042] In view of the simplicity of the recessed nacelle, it may be introduced in any type of
29 aircraft engine and in the various forms of nacelles found therein for reducing thickness of the
30 boundary layer, and thereby reducing drag therefrom.

1 [0043] Typical engine nacelles converge along their aft portions and permit the freestream
2 boundary layer to increase in size or depth which may lead to flow detachment over the
3 nacelle aft end. By the simple introduction of the local recess in the converging portion of
4 engine nacelles, drag may be significantly reduced due to the increased static pressure
5 distribution effected by the recess and its cooperating cavity 48.

6 [0044] Figures 3 and 4 illustrate an exemplary turbofan engine 10B having a long nacelle
7 16B surrounding the core engine to define a common exhaust outlet 44B at the aft end thereof
8 for both the core exhaust 34 and the fan bypass air 32.

9 [0045] In this embodiment of the engine, a conventional thrust reverser 52 is disposed
10 upstream from the recess 46, and includes a pair of reverser doors 54 which may be deployed
11 open and stowed closed by corresponding actuators and linkages therefor.

12 [0046] The small recess 46 and its cooperating blind cavity 48 may be readily incorporated
13 in the external surface of the nacelle immediately forward of the common exhaust outlet 44B.

14 [0047] While there have been described herein what are considered to be preferred and
15 exemplary embodiments of the present invention, other modifications of the invention shall be
16 apparent to those skilled in the art from the teachings herein, and it is, therefore, desired to be
17 secured in the appended claims all such modifications as fall within the true spirit and scope of
18 the invention.

19 [0048] Accordingly, what is desired to be secured by Letters Patent of the United States is
20 the invention as defined and differentiated in the following claims in which I claim: